

Product Features

- Four individual channels, full digital control.
- Pulse synchronization
- Real-time power and impedance measurement
- Frequency tuning
- Wide power output range (2 to 8 kW)
- High VSWR capability
- Incorporated with a SMPS mode DC power supply
- Phase synchronization (CEX)
- Superior line sag immunity

Applications

- MW Heating and Drying
- Medical Equipment
- Semiconductor Equipment PVD, PECVD, Etch



Description

The RIU00278K0-20TG is a combined-type RF generator system configured with four 2.5kW RF generator channels, delivering a total output power of up to 8kW. It supports both continuous wave (CW) and pulse output modes, with power adjustable from 2000W to 8000W at 27.12 MHz. Featuring an integrated SSPA head and power supply unit, the RIU00278K0-20TG offers a highly cost-effective and flexible solution for RF heating and plasma generation applications. It ensures excellent performance repeatability and reliability you can depend on.

Electrical Specifications

PARAMETER		UNIT	MIN	ТҮР	MAX	SYMBOL
Operating Frequency	Adjustable Range	MHz	25.8	27.12	28.5	Fo
	Stability	%		0.005		
RF Output Power	Range	kW	2	-	8	Po
	Accuracy(50Ω)	W	W ± 1 W or $\pm 1\%$ of set point, whichever is greater			ater
Pulsing		Optional : Pulse (5Hz to 10kHz)				
Efficiency (DC to RF)		%	-	-	70	Eff
Operating Voltage	PSU (3 phase)	V	-	208	-	VAC
Dynamic Response		ms	-	-	10	
Dimension		mm	540 x 394 x 680 (W x H x D) 8U		-	
Weight		kg	-	-	100	
Analog Interface		-	Optional –USB, D-net, RS-232/485 Optional :EtherCat : 1 x CAT5 RJ-45		-	
Power Sag Compliance		-	Optional: SEMI F47		-	
Arc Management			Optional: Detection & Suppression			



Generator Alarm & Protection Features

PARAMETER	State	CONDITION
Output Power	GUI Alarm	Output Davion > 101-W
	Shut Down	Output Power > 10kW
Drain Voltage	GUI Alarm	Verify Drain Voltage 65V
Over-Temperature	GUI Alarm	System Temperature > 55° C
FWD Power	GUI Alarm,	Developed Outside Developed Time of the (Outside Developed Develop
	LCD Alarm	Reached Output Power Time < 1s (Output Power =Target Power ± 1%)
RVS Power	GUI Alarm,	DVC Dowers Output Dower 100/
	LCD Alarm	RVS Power > Output Power 10%

^{*}Remarks

Generator Mechanical Specifications

PARAMETER	UNIT	VALUE		
Dimensions (W x D x H)	mm	540 x 394 x 680 (W x H x D) 8U		
Weight	kg	100kg MAX.		
RF Output Port	-	1-5/8" EIA		
INPUT Connector	-	HAN B (Harting)		
	-	Water Cooling Rate	25L/Min, 5Bar	
Cooling Book in the de		Cooling Water Inlet Temperature	20 °C~25°C (typ.)	
Cooling Requirements		Relative humidity below dew point (non-condensing)		
		* De-ionized water shall be used to prevent system damage		
Fluid Inlet/Outlet Size Inc		3/8" Tapered Pipe Thread		

Remarks: Dimensions and Connectors may be subject to change.

Environmental Specifications

PARAMETER	UNIT	VALUE
Operating Case Temperature ⁽¹⁾	°C	15 ~ 50
Environmental/Storage Temperature	°C	10 ~ 40

Remarks: (1) Operating case temperature is the temperature detected at the PA temp sensor.

Permanent damage may occur if any of these limits are exceeded. Electrical maximum ratings are not intended for continuous normal operation.

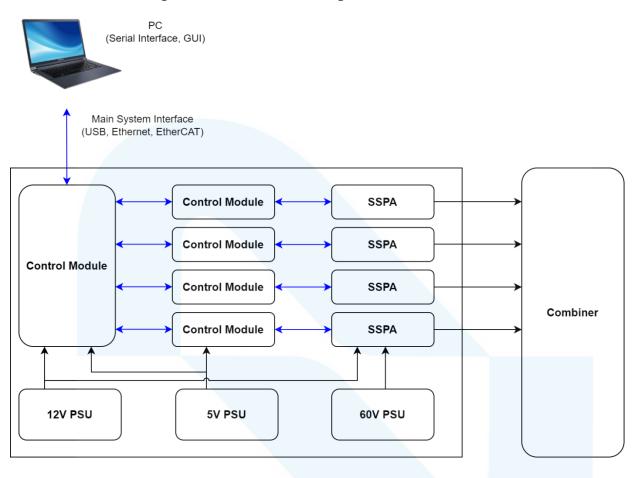


Generator Dimensions





RF Generator Setup and Interface Concept





Revision History

Part Number	Release Date	Version	Description	Data Sheet Status
RIU002710K0-20TG	August, 2018	0.1	Initial release of datasheet	Preliminary
RIU002710K0-20TG	April, 2020	0.2	Dimensions Revised, Exterior Features Revised	Preliminary
RIU002710K0-20TG	October, 2021	0.3	Dimensions Revised, Exterior Features Revised	Preliminary
RIU002710K0-20TG	August, 2022	0.4	Revision of Protection specifications, Addition of Cooling requirements, Environmental specifications	Preliminary
RIU002710K0-20TG	November,2023	0.5	GUI Revised	Preliminary
RIU00278K0-20TG	July, 2024	0.6	Electrical characteristics update Part number revised	Preliminary



Certification

This product is manufactured by a company that is certified for the AS9100D quality management system.

RFHIC Corporation reserves the right to make changes to any products herein or to discontinue any product at any time without notice. While product specifications have been thoroughly examined for reliability, RFHIC Corporation strongly recommends buyers to verify that the information they are using is accurate before ordering. RFHIC Corporation does not assume any liability for the suitability of its products for any particular purpose, and disclaims any and all liability, including without limitation consequential or incidental damages. RFHIC products are not intended for use in life support equipment or application where malfunction of the product can be expected to result in personal injury or death. Buyer uses or sells such products for any such unintended or unauthorized application, buyer shall indemnify, protect, and hold RFHIC Corporation and its directors, officers, stockholders, employees, representatives and distributors harmless against any and all claims arising out of such unauthorized use. All sales inquiries and support should be directed to the local authorized geographic distributor for RFHIC Corporation. For customers in the US, please contact the US sales team through our website at https://www.rfhicusa.com/. For all other inquiries, please contact our international sales team through our website at https://www.rfhicusa.com/. For all other inquiries, please contact our international sales team through our website at https://www.rfhicusa.com/.